



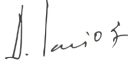
MEMORANDUM OF UNDERSTANDING
Between
St. Xavier's College (Autonomous), Kolkata, India
And
Advantere School of Management, Madrid, Spain


St. Xavier's College (Autonomous), Kolkata (hereinafter SXC), located at 30, Mother Teresa Sarani, Kolkata, India, and, **Advantere School of Management** (hereinafter, **Advantere**), a university postgraduate training center in management, inspired by the Society of Jesus and promoted by the Comillas Pontifical University, the University of Deusto and with Georgetown University as a strategic academic partner, with headquarters at calle Alberto Aguilera 23, 28015 Madrid, Spain and represented in this act by Guillermo Cisneros Garrido, General Director and Dean of the center. **Advantere**, agree to cooperate in regard to international programs based on the principle of reciprocity. SXC and **Advantere** are referred to individually as a "party" and collectively as "parties".

This Memorandum of Understanding (hereinafter MOU) serves as a framework document for both parties to establish and develop their bilateral relationships. This will also help enhance research and educational processes at both institutions and thereby expand the academic spectrum and cultural awareness between the institutions' respective faculties, staffs and students.

The parties hereby agree as follows:

- A. Both parties will work together to develop mutual agreements for cooperation based on their respective academic, scientific and educational needs. The activities in which specific agreements may be developed include:
 1. Exchange of students for study, research, internships and short study tours;
 2. Exchange of academic staff for purposes of teaching and research;
 3. Reciprocal assistance for visiting academic staff and students;
 4. Coordination of such activities as International Conference, Joint research, lectures and training;
 5. Conducting Research in the areas of Social Science, Science and Engineering, Business Studies, and Humanities.
- B. Details of the implementation of any particular student exchange or faculty-related activity resulting from this Memorandum of Understanding shall be negotiated between the two institutions as such specific case may arise and will be outlined in a Supplementary Student Exchange Agreement (SEA) or Faculty Exchange Agreement (FEA) between the institutions.
- C. Friendly negotiations: Should there arise any other issues not provided for, both parties shall address such issues through friendly negotiations.
- D. Confidentiality:
 1. Both parties will maintain the confidentiality of all Confidential Information of the disclosing party and will not disclose any Confidential Information to any employees or to any third party except on a need-to-know basis. Such confidentiality obligations are subject to applicable law and shall survive and continue beyond the expiration or termination of this Memorandum of Understanding.

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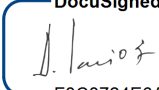
2. "Confidential Information" means in respect of a party, all of that party's Intellectual Property and information relating to that party's private or business affairs, including, without limitation, technical, financial, operational, administrative, marketing, economic and other information, which is disclosed by one party to the other party, its officers, employees, agents or sub-contractors.

E.

1. Governing Law Clause: Both parties acknowledge that the construction and performance of this Memorandum of Understanding shall be governed by the laws of respective countries.
2. This Memorandum of Understanding reflects the respective institution's commitments to both educational and academic exchanges as of the date of the Memorandum of Understanding.
3. This MOU shall become effective on the first day after both parties have signed the document and shall remain in effect for a period of five (5) years from that date. It will be automatically renewed for further periods of equal time if it is not rescinded by either party. Any necessary modifications or early termination of this MOU require written notice of six months in advance. In case this MOU ceases to be effective on account of termination, the provisions of all valid supplemental agreements shall continue to apply to the extent necessary to secure the implementation of existing activities as agreed upon in the supplemental agreements.
4. This MOU is executed in English in two copies, one for each party, which have equal legal effects.

Duly authorized representatives of St. Xavier's College (Autonomous), Kolkata and, Advantere executed this MOU as of the date and year are given below.

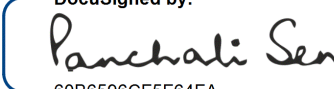
**For St. Xavier's College (Autonomous),
Kolkata, INDIA**

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**Rev. Dr. Dominic Savio, SJ
Principal**

April 17, 2023 | 4:48 PM IST

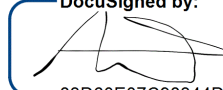
Witness:

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**Dr. Panchali Sen
Dean, International Studies and Programmes**

**St. Xavier's College (Autonomous),
Kolkata, INDIA**

**For Advantere School of Management
Madrid, SPAIN**

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**Guillermo Cisneros Garrido
General Director and Dean**

mayo 25, 2023 | 6:18 PM IST

Witness:

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**Mauricio Rolo
Marketing and Admissions Director**

**Alberto Aguilera, 23
28015 - Madrid
Spain**